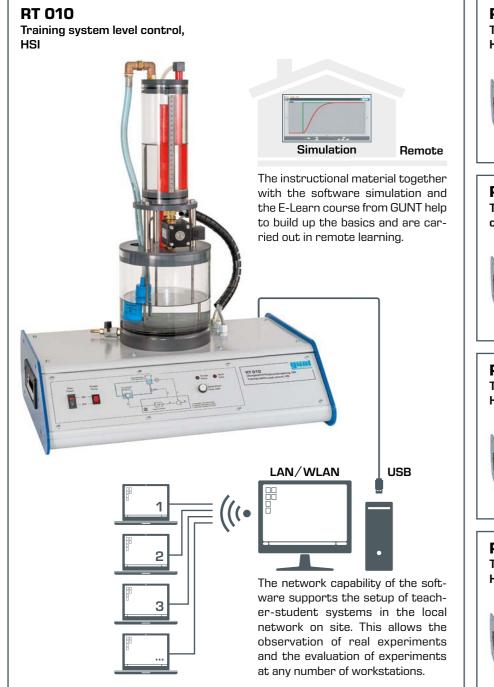
## RT 010 – RT 060 Experiments in the fundamentals of control engineering

With this series of units, GUNT offers six training systems with typical controlled variables for experimental introduction to the fundamentals of control engineering.

GUNT software in the sense of hardware/software integration (HSI) is an integral component of the equipment concept. The software guides intuitively through the individual experiments and supports interactive action when experimenting with new approaches.

The combination of the descriptive, real controlled system and software simulations of different controlled systems with different controllers offers a higher reference to reality and thus aids understanding.







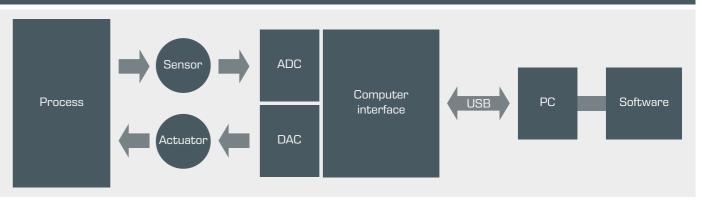
**RT 040** Training system temperature control, HSI







Cooperation of hardware and software – hardware/software integration (HSI)

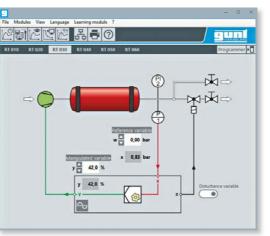


## Advantages

- compact desktop units with low space requirements
- ideally suited to multi-user applications
- typical controlled systems from the field of process control engineering such as flow, level, pressure, temperature, speed and position
- high level of observability of processes based on transparent elements (covers, tanks, pipes)
- one software with many functions for the entire equipment series
- computer interface with USB port
- well-structured instructional material sets out the fundamentals and provides a step-by-step guide through the experiments

Comprehensive experiment programme for each training system:

- control loop analysis
- influence of controller parameters on control action and disturbance response
- stability of the open and closed loop
- controller optimisation



Process schematic

012



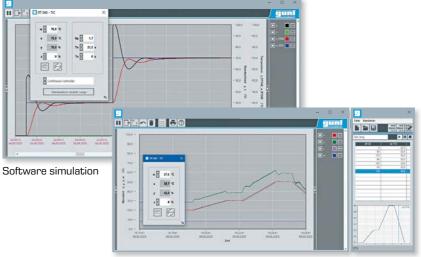
## Software

State-of-the-art control and data acquisition software based on LabVIEW for Windows

- software controller in real time, possible with real controlled system or simulation options
- programmer for own reference variable characteristics
- display and storage of all process variables
- network capability
- language switching

Software functionality

- process schematics with online display of all process variables
- operating and parameter setting of the software controllers
- manual control of actuators and activation of disturbances
- recording of step responses for system identification
- manual controller optimisation
- stability tests
- controlled system simulations for simplified controlled system models



Programmer